Work Order ID 65902

Thursday, January 27, 2011 8:42:37 AM

Item ID: D3536-13 Accept Setup Start **Revision ID:** Stop Item Name: Gasket **Start Qty: 12.00 Start Date:** 1/27/2011 **Cust Item ID:** Required Date: 1/31/2011 Req'd Qty: 12.00 **Customer:** Reference: Start Run Approvals: **Process Plan:** Date: Stop QC: Date: SPC (Y/N): **Operation** Sequence ID/ Set Up/ Tool ID Reject Tool # Plan Accept Reject Insp. Description **Work Center ID** Qty Qty **Run Hours** Code Number Stamp **Draw Nbr Revision Nbr** D3536 Rev A 100 FLOW WATER JET B11-1-07 Waterjet FLOW CNC Waterjet 1-Cut as per Dwg D3536. Deburr if necessary 110 QC2- Inspect parts off machine FAI/FAIB 0.00 B11-1-07 QC 0.00 Memo Quality Control

120

QC8- Inspect parts - second check

0.00

QC

Memo

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(412)

Quality Control

Dart Aerospace Ltd

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Part No	:	PAR #:	Fault Cate <u>c</u>	jory:	NCR: Ye	s No	DQA:	Date: _	
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Revision ID:	D3536-13 Gasket			Accept				S	etup Sta		
Start Date: Required Date: Reference:	1/27/2011 1/31/2011	Start Qty: 12.00 Req'd Qty: 12.00			Cust Item I Customer:	D:					
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Sequence ID/ Work Center ID 130)	Operation Description Identify as per dwg & Ste	ock Location:	Set Up/ Run Hours 0.00	Tool ID	Tool#	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Packaging Packaging		Memo		0.00					641	14/28	

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QC

Quality Control

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QC21- Final Inspection - Work Order Release

0.00

0.00

Dart Aerospace Ltd

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W/O:			WO	RK ORDER CHANG	ES					
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Picklist Print

Thursday, January 27, 2011 8:42:33 AM

Work Order ID: 65902

D3536-13

Parent Item Name: Gasket

Start Date: 1/27/2011

Required Date: 1/31/2011

Start Qty: 12.00

Required Qty: 12.00

Comments:

Parent Item:

IPP Rev:A

New Issue 07-02-14 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO60S.063		Purchased	No			100	sf	321.3220	0.8269	11.02533			
											ın il	-1-2	1

NEOPRENE SHEET 0.063

Location .	Loc Oty	Loc Code	
ЙАТ	321.322		
115500	74.522		
115916	246.8		115916



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Dart Aerospace Ltd

									
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DART AEROSPACE LTD	Work Order:	6390C
Description: Gasket	Part Number:	D3536-13
Inspection Dwg: D3536 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

	x	First Article	F	Prototyp	e .	
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
32.90	+/-0.030	37.90	ke		T BOI	,
29.40	+/-0.030	29.40	×		7	
27.40	+/-0.030	27.40	4		7	
23.90	+/-0.030	23,90	4		7	
18.98	+/-0.030	18.98	y		7	
14.07	+/-0.030	14.07	X		7	•
9.15	+/-0.030	9.15	N		7	
5.65	+/-0.030	5.65	が		τ	
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Measured by:	1B	Audited by:	Prototype Approval:	N/A
Date:	11-1-27	Date: 10103	Date:	N/A
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Rev	Date	Change	Revised by	Approved
Α	07.06.13	New Issue	KJ/JLM ox	E

Dart Aerospa	ce l	_td
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⁻ HJJFQRMS\Quality Assurance\approved QA\NCRWO RevE

06. DATE

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GASKET

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06.10.25

NEW ISSUE

CHECKED

APPROVED

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D3536

SHEET 1 OF 6

SCALE

DRAWING NO.

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USA,

NO.



26.65	
23.15	
21.15	
17.65	
13.40	
9.15	0.90
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DETAIL A	 -
(TYP 3 PLS)	

D3536-11 GASKET

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	23.90					
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COPIED

1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)

2) FINISH: NONE

PINISH: NONE

PART IS SYMMETRICAL ABOUT ©

TOLERANCES ARE PER DART QSI 018 UNLESS

OTHERWISE NOTED

ALL DIMENSIONS ARE IN INCHES

DIDENTIFY WITH DART P/N USING A WHITE FINE POINT
PERMANENT INK MARKER

SEE DACK & FOR DETAILS AND SECTION

7) SEE PAGE 6 FOR DETAILS AND SECTION

Dart Aerospace

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